| GENERAL MACHINING TOLERANCE - GRADE MEDIUM ( UNI EN ISO 22768 )<br>TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO ( UNI EN ISO 22768 ) | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Size | above<br>up to | Gruppo di dimensioni | oltre<br>fino a | - 6 | 6 30 | 30 120 | 120 400 | 400 1000 | 1000 2000 | 2000 4000 | 4000 |
| Tolerance | | Scostamenti | | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 |

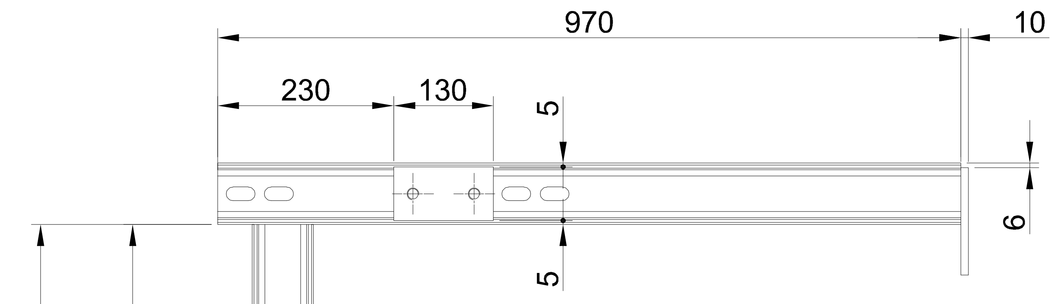
| REMOVE SHARP EDGES<br>TOGLIERE SPIGOLI VIVI | | |
|---|---|---|
| Chamfer<br>Smusso | 0.5x45° | R=0.5 |

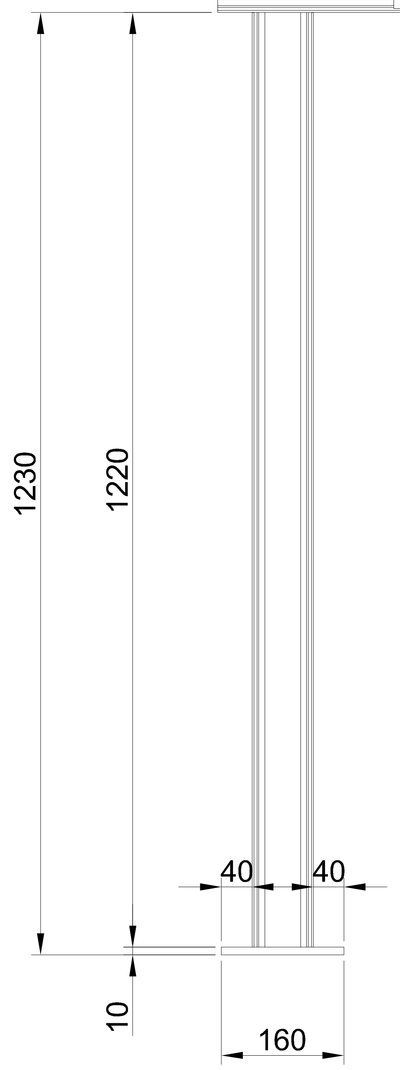
**PAINTING STANDARDS**

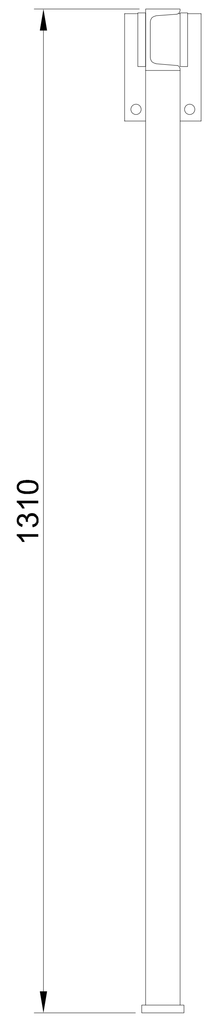
Paint the unworked surfaces as indicated:
- n°1 layer of Inorganic Zinc. thickness 75µm.
- n°1 or more layers of two-component epoxy paint, thinkness 175µm.

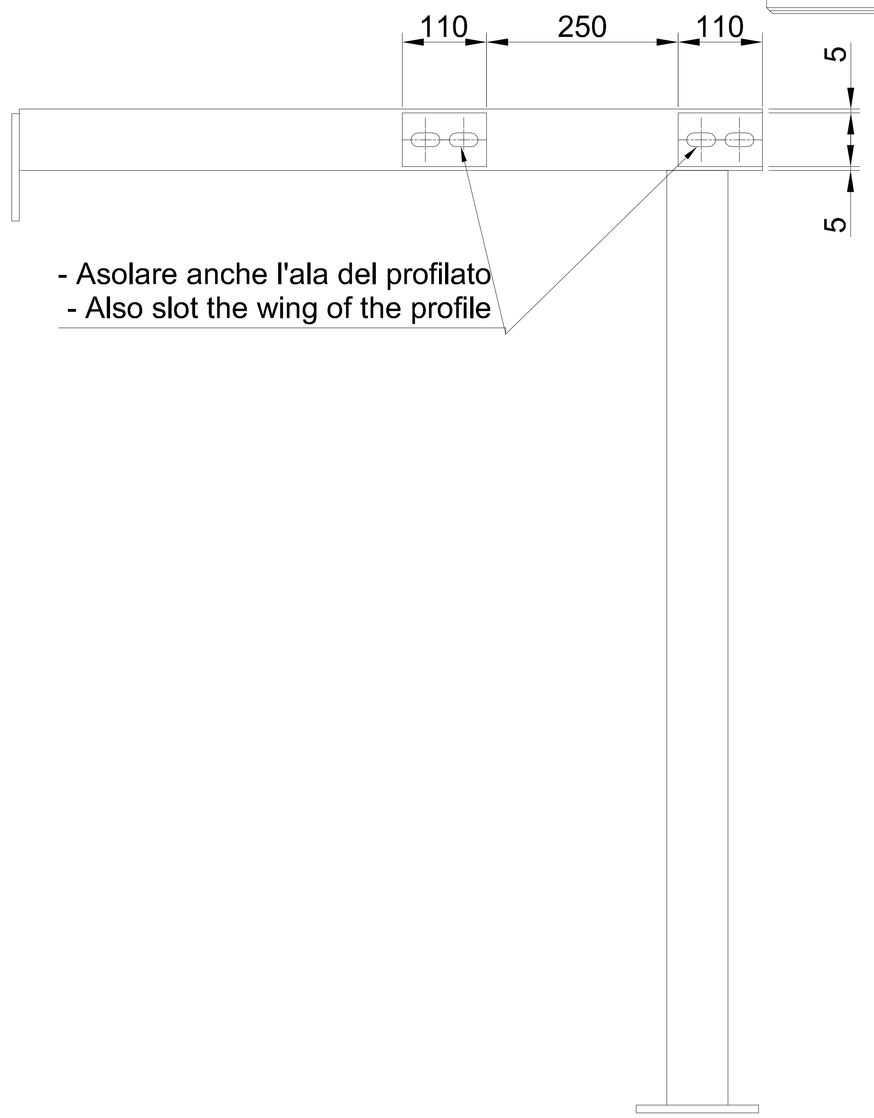
The thickness of the final layer will therefore be no less than 250µm.

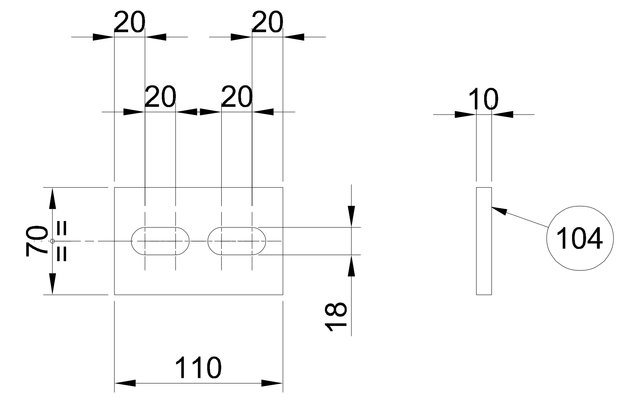
RAL

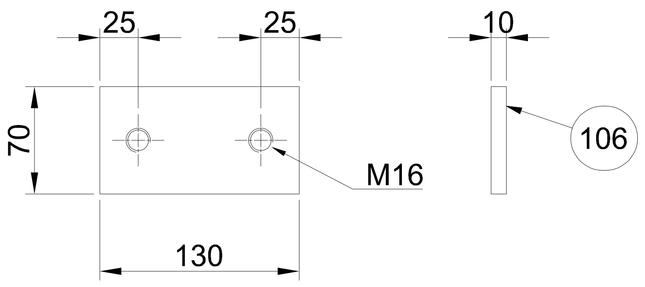


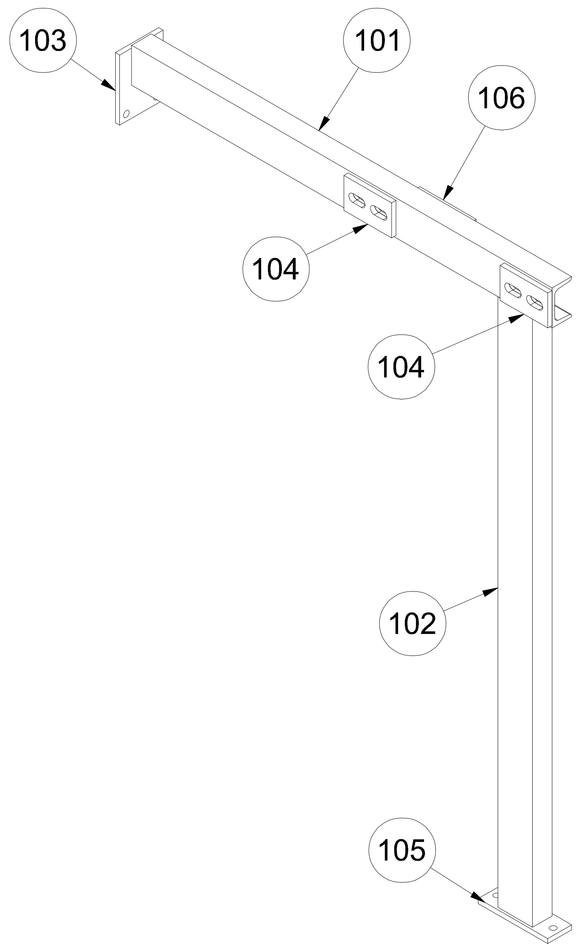



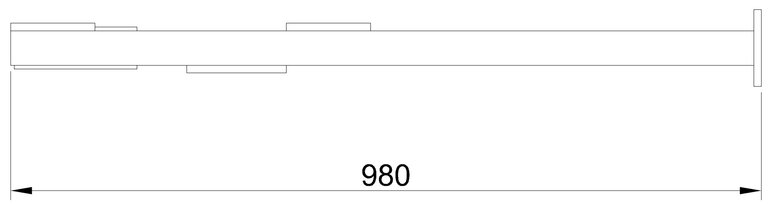



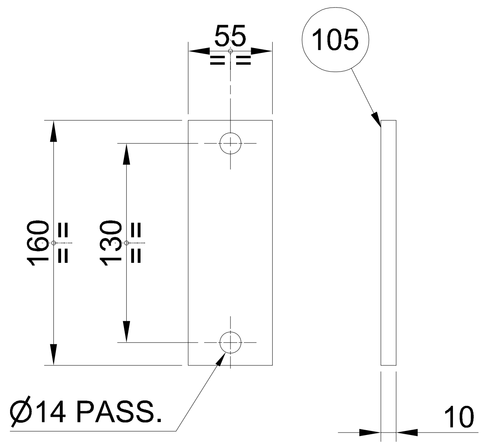



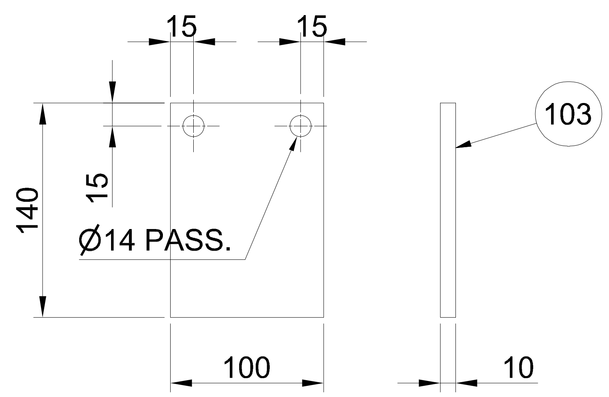



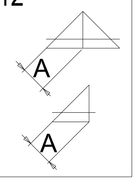




## NORME GENERALI DI SALDATURA
*GENERAL RULES FOR WELDED JOINTS*

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
*EDGE PREPARATION FOR WELDING ACCORDING TO*

DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
*WHERE NOT SPECIFIED* - A = 0.7
*OF THE MINIMUM THICKNESS TO BE JOINT*




BRUNO PRESEZZI spa
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

| Qtà | Descrizione | Description | Pos. | Materiale | Numero Parte | Massa | RIC. |
|---|---|---|---|---|---|---|---|
| 1 | Piastra | Plate | 106 | S275JR EN 10025 | | 0,7 | |
| 1 | Piastra | Plate | 105 | S275JR EN 10025 | | 0,7 | |
| 2 | Piastra | Plate | 104 | S275JR EN 10025 | | 0,6 | |
| 1 | Piastra | Plate | 103 | S275JR EN 10025 | | 1,1 | |
| 1 | Profilato UPN 80 - L=1220 - UNI EN 10279 | UPN 80 Profile - L=1220 | 102 | S275JR EN 10025 | | 10,6 | |
| 1 | Profilato UPN 80 - L=970 - UNI EN 10279 | UPN 80 Profile - L=970 | 101 | S275JR EN 10025 | | 8,4 | |

| Q.TA' | S.P. | R.V. | R.V. | S275JR EN 10025 | 22,3 kg |
|---|---|---|---|---|---|
| | Disegnato | Verificato | Autorizzato | Materiale | Massa |

03/10/2025 DATA | COMMESSA N. | DIS. ASSIEME

Descrizione:

# Trave sostegno Lamiera

*(Sheet metal support beam)*

Disegno N.

60-26-00B-101

*Scala:* 1 : 8

*Revisione:* 0

*Foglio:* 1 *di* 1

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

Via per Ornago,8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY
Tel. 039/635021 FAX 039/6081373 - e-mail: bruno.presezzi@brunopresezzi.com

A2